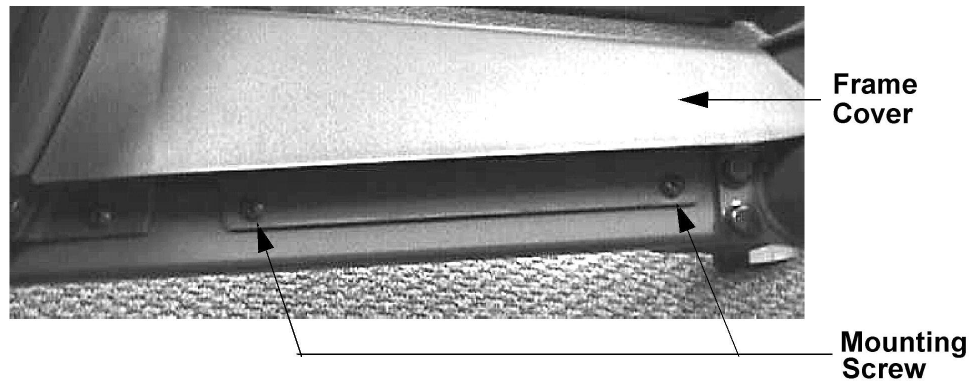


Procedure 7.19 - Replace the Rear Cover

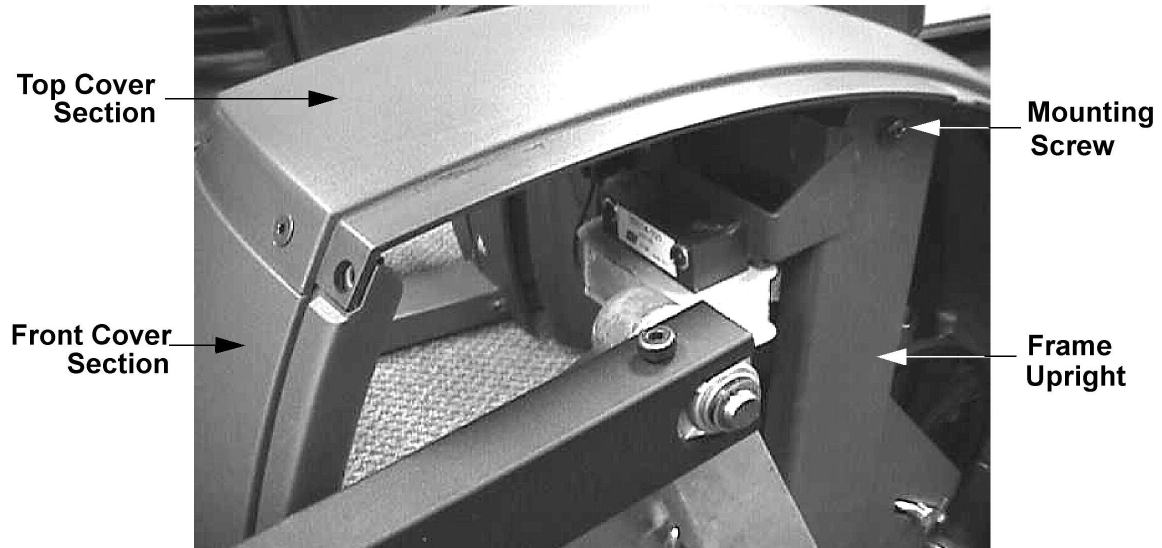
1. The rear cover is a four piece cover; front, top, left and right sections. If the front cover section is being removed, the frame cover must also be removed (See Diagram 7.14).
2. If you are removing either the right or left cover section, it is only necessary to remove the four screws that fasten the cover section.

Diagram 7.14 - Frame Cover



3. If you are replacing either the front or top cover section, you must first remove the left and right cover sections and then remove the cover section being replaced.
4. If you are removing the top cover (See Diagram 7.15), remove the two phillip screws that fasten the top cover section to the frame upright. Remove three screws that fasten the top cover section to the rear cover support. Remove two screws that fasten the top cover section to the front cover section.
5. If you are removing the front cover section, the right, left and top cover sections must be removed first. Remove the four screws that fasten the frame cover to the frame (See Diagram 7.14). Remove two phillips screws that fasten the bottom of the front cover section to the frame. Lift the rear portion of the frame cover and carefully remove the front cover section. If it is necessary to remove the frame cover, lift the rear of the frame cover, slide the frame cover out of the ramp and remove the frame cover.

Diagram 7.15 - Top Cover Section (with right & left cover sections removed)



6. If all four cover sections have been removed, first replace the frame cover and front cover section, then the top cover section and then the left and right cover sections as described below.
7. Slide the tongue of the frame cover into the ramp. Lift the rear of the frame cover and fit the front cover against the frame cover. Slide the front and frame covers into place as a unit. Replace and tighten the four phillips screws that fasten the frame cover to the frame. Replace and tighten the two phillips screws that fasten the front cover section to the frame.
8. Set the top cover section in it's mounting position, replace and tighten the two phillips screws that fasten the top cover section to the frame upright. See Diagram 7.15. Replace and tighten the three screws that fasten the top cover section to the rear cover support. Replace and tighten the two screws that fasten the top cover section to the front cover section.
9. Set the left cover section in it's mounting position, replace and tighten the four screws that fasten the left cover section to the front cover section, top cover section and rear cover support.
10. Set the right cover section in it's mounting position, replace and tighten the four screws that fasten the right cover section to the front cover section, top cover section and rear cover support.